



Minimum and Maximum Size Guidelines

Please see below our minimum and maximum size guidelines. Please ask our office/administration team if you require anything that is not listed.

Oakland Single Tough Glazing	Min	Max
4mm Clear/Tints/Low E	100 x 250mm	1500 x 2500mm
4mm & 6mm Texture/Oriel	100 x 250mm	1300 x 2100mm
6mm Clear/Tints/Low E	100 x 250mm	1900 x 3000mm
8mm, 10mm, 12mm Clear	100 x 250mm	1500 x 3000mm

Oakland Sealed Units - Auto Line Aluminium/Swiss or Super Spacer	Min	Max
4mm Annealed - all glass types	200 x 350mm*	Area: 2.5m2 Max dimension: 2400mm See note 2
4mm Toughened - all glass types	200 x 350mm*	Area: 3.12m2 Max length: 2800mm
6mm Annealed - all glass types	200 x 350mm*	Area: 3.00m2 Max length: 3000mm Max height: 1500mm
6mm Toughened - all glass types	200 x 350mm*	Area: 3.75m2 Max length: 3150mm Max height: 1500mm
Laminated - all glass types	200 x 350mm*	1300 x 2100mm

* Please note, Oakland Glass Ltd can manufacture smaller units off line.

Other Notes

1. Minimum size for toughened is 100 x 250mm
2. 4mm annealed glass will be uplifted to 6mm if the size is greater than 1300mm in both directions **or** more than 2400 in one direction. There is the option of 4mm toughened up to 3.12m2. Any 4mm unit that exceeds 1300mm square, however, will be prone to dishing/flexing and orders will be accepted only at the customer's own risk.
3. Maximum overall thickness of an Oakland Glass Sealed Unit is 32mm (6/20/6)
4. Triple units weighing in excess of 75kg will be subject to a 50% price surcharge.
5. Triple units weighing in excess of 100kg will be subject to a 75% price surcharge.
6. The absolute max weight for a unit supplied by Oakland Glass Ltd is 120kg (60kg for any single leaf)
7. All units in excess of 75kg will be supplied un-taped. The customer must also confirm that they are able to unload the unit from our vehicle.
8. All units with fan holes will be supplied in toughened glass. The edge of a fan hole must be a minimum 100mm in from the edge of the glass.
9. Lead and colour film is intended for application to glass surfaces that are flat. Colour films when applied to textured glass can display a less than desirable finish and not look optically clear. Any request for leading and filming onto textured glass will be accepted only at the customer's own risk.